



Work Order ID 51120


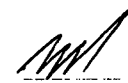
August 4, 2009 11:05:00 AM



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Item ID: D2581 Accept  Setup Start 
Revision ID: A1 Stop 
Item Name: Mounting Bracket
Start Date: 8/14/09 Start Qty: 10.00  Cust Item ID:
Required Date: 8/21/09 Req'd Qty: 10.00  Customer:
Reference:

Approvals: Process Plan: UMF Date: 09-08-04 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start 
Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2581	Rev A1								

100  FLOW WATER JET 0.00
Waterjet Memo 0.00
FLOW CNC Waterjet 1-Cut as per Dwg D2581 ☐ Dwg Rev: A1 ☐ Prog Rev: A1 ☐ 2-Debur if necessary
 09 08 19 (10)

110  QC2- Inspect parts off machine FAI/FAIB 0.00
QC Memo 0.00
Quality Control
 09 08 19 (10)

120  QC8- Inspect parts - second check 0.00
QC Memo 0.00
Quality Control
⇒ 808/05/20
 \$

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D2581

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Mounting Bracket

Start Date: 8/14/09 Start Qty: 10.00



Cust Item ID:

Required Date: 8/21/09 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Brake NC Brake NC	NC BRAKE Memo Form as per Dwg D2581 using CNC Brake	0.00 0.00	SB 09/08/26			10	0		
140 QC Quality Control	QC5- Inspect part completeness to step on W/O Memo	0.00 0.00	SD 09/08/26			(H10)	0		
150 Packaging Packaging	Identify as per dwg & Stock Location: <u>Basket</u> Memo	0.00 0.00	PD 09.08.26						

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

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Item ID: D2581

Accept

Revision ID: A1

Item Name: Mounting Bracket

Start Date: 8/14/09 Start Qty: 10.00

Required Date: 8/21/09 Req'd Qty: 10.00

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/08/26 HJ

PL 09-8-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 51120



Parent Item: D2581RevA1



Parent Item Name: Mounting Bracket



Start Date: 8/14/09

Required Date: 8/21/09

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S11GA 		Purchased	No			100	sf	89.5109	0.1968			
304/316 0.125 Sheet												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

89.51090316

111018

89.5109032

MM 09 08 19 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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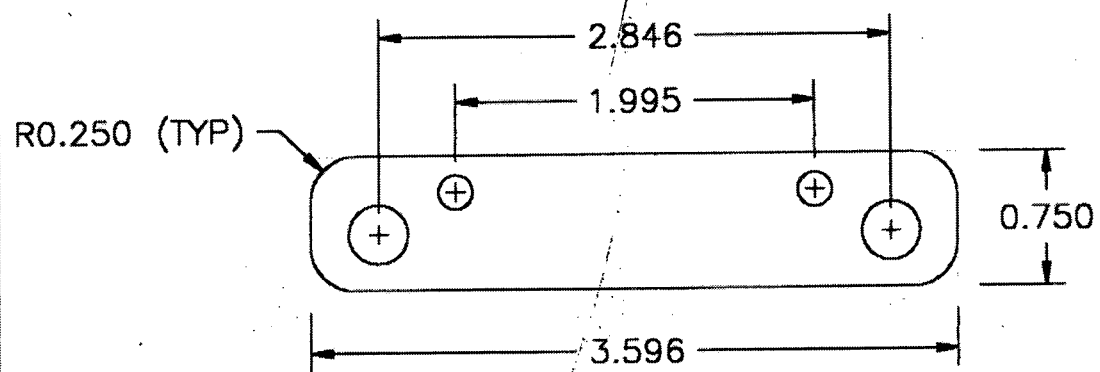
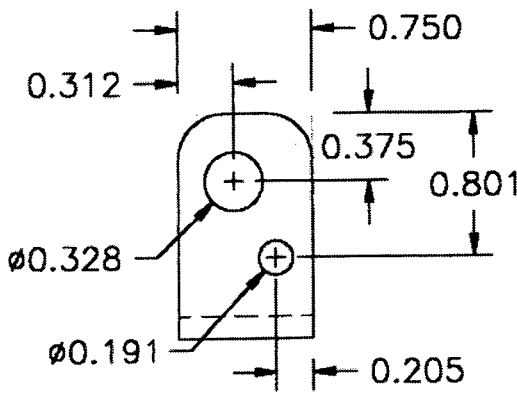
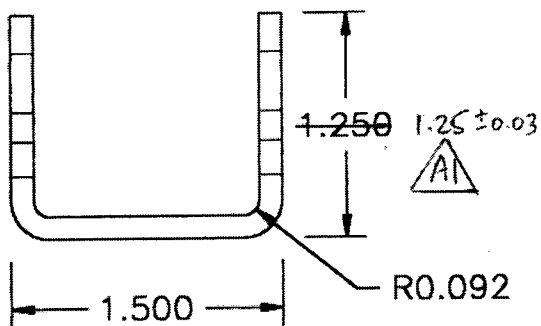
DART



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED	APPROVED	D2581	SHEET 1 OF 1
DATE		TITLE	SCALE
96.06.27		MOUNTING BRACKET	1:1
A1	CP 04.05.14	CHANGE TOLERANCE ON 1.25 DIMENSION	

RELEASED
96/07/23 BW

#51120
MF
09-08-04



MATERIAL: 304/316 SS 0.125 THICK